

TEL 585-469-6371 FAX 315-483-4388

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## **Duct Testing: Procedure, Results, and Discussion**

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**Duct Leakage Tests:** 

### Is It Mandatory?

**401.2 Compliance.** Projects shall comply with Sections 401, 402.2.12, 402.4, 402.5, 402.6, **403** and 404.1 (referred to as the mandatory provisions)

### Where do the duct blaster tests apply?

To <u>only heating and cooling ducts</u> when at least a portion of the system is in unconditioned space These tests exclude (but are not limited too) Bath fan exhaust ERV and HRV ventilation piping Range hood exhaust

**NYS Building Code Section 403.2.2 Sealing.** Duct tightness shall be verified by **either** of the following: All register boots shall be taped or otherwise sealed during the test. (Just has to pass one test)

1. Post construction test:

- Leakage to outdoors:  $\leq 8$  cfm per 100 ft<sup>2</sup> of CFA (conditioned floor area) OR
  - Total leakage:  $\leq 12$  cfm per 100 ft<sup>2</sup> of CFA

Tested at 25 Pa across the entire system, including the manufacturer's air handler enclosure.

2. Rough-in test:

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• Total leakage:  $\leq 6$  cfm per 100 ft<sup>2</sup> of CFA, including the manufacturer's air handler enclosure.

#### OR

• Total leakage:  $\leq 4$  cfm per 100 ft<sup>2</sup> of CFA, if manufacturer's air handler is not installed.

Tested at 25 Pa across the roughed in system.



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- 1. Connect the Duct Testing Fan to either:
  - a. The largest return grille
  - b. The blower access door
- 2. Turn off the air handler so that it does not come on during test.
- 3. Temporarily seal off all remaining supply and return registers using painters tape, Duct Mask or other temporary seal.
- 4. Turn off exhaust fans, dryers etc.
- 5. Remove all filters from the duct system.
- 6. Open a door or window between the house and outside (prevents changes in house pressure during the test), and interior doors.
- 7. Open access doors from unconditioned spaces (e.g. attics) containing ducts to outside.
- 8. Select a location to measure duct pressure.
  - a. Either in the supply plenum
  - b. Supply trunk line
  - c. At a supply register.
- 9. Connect tubes to monometer and set manometer to proper settings (PR/FL @25 Mode)
- 10. Run fan to 25 Pa and record CFM reading
- 11. Test can take from 30-60 minutes including set up and take down



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## Leakage to the Outside Test:



- 1. Connect the Duct Testing Fan to either:
  - a. The largest return grille
  - b. The blower access door
- 2. Turn off the air handler so that it does not come on during test.
- 3. Temporarily seal off all remaining supply and return registers using painters tape, Duct Mask or other temporary seal.
- 4. Turn off exhaust fans, dryers etc.
- 5. Remove all filters from the duct system.
- 6. Install Blower Door to pressurize the house to 25 Pa
- 7. Open access doors from unconditioned spaces (e.g. attics) containing ducts to outside.
- 8. Select a location to measure duct pressure.
  - a. Either in the supply plenum
  - b. Supply trunk line
  - c. At a supply register.
- 9. Connect tubes to monometer and set manometer to proper settings (PR/FL Mode)
- 10. Run fan to equalize ductwork pressure (0 Pa) and record CFM reading
- 11. Test can take an additional 15-25 minutes including set up and take down



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## **Pro's and Con's**

Total Leakage		otal Leakage Leakage to the Outside	
Pro	Con	Pro	Con
Rough in test	More difficult to meet	Often easier to meet	Building envelope
available	leakage requirement	leakage requirement	must completed
Shorter set up time			Longer Set-up time
Less equipment			More equipment
needed			needed

#### Things to look for:

- 1. <u>Clean Air Filter</u>; anyone who removes a dirty air filter to tests the ductwork and replaces it afterwards should not be doing the test.
- 2. <u>Filter slot clean of dirt:</u> the filter slot had to be at least wiped clean prior to sealing it with tape
- 3. <u>Hole in supply plenum</u>; unless the test was done in the supply grill there should be a small piece of foil tape covering a hole for the probe

#### Where Can I get more information?

Duct Blaster Manufacturer – The Energy Conservatory http://www.energyconservatory.com/products/products2.htm



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#### **Duct Blaster Test Form**

# **Customer Information:**

Name:
Address:
City:
State/Zip:
Phone:
Email:

# Building Address: (if different from above)

Lot Number: \_\_\_\_\_\_ Address: \_\_\_\_\_

City: \_\_\_\_\_

State/Zip: \_\_\_\_\_

# Test Conditions:Date:Time:Indoor Temperature (F):Outdoor Temperature (F):Outdoor Temperature (F):Floor Area (ft²)Primary Location ofSupply DuctworkPrimary Location ofReturn Ductwork

# **Comments:**

<u>Total Le</u>	<u>akage Te</u>	<u>st</u> Depre	ess/Press
Test Pressur	·e:	_ (Pa)	
Baseline Due	ct Pressure (o	ptional)	(Pa)
Duct	Flow Ring	Fan Press	Flow
Press.(Pa)	Installed	(Pa)	(cfm)
			Outside
Fan Model/S	SN:		·
<u>Results:</u>			
Total Leakag	ge (cfm):		
Total Leakag	ge per 100 sqf	t:	

riess.(raj	Installed	(Pa)	(cfm)
Fan Model/SI	N:		
<u>Results:</u>			
Outside Leak	age (cfm):		
Outside Leak	age per 100 s	sqft:	